



INSTRUCTIONS 1010-K00 e

Section	1010
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Original instructions

Assembly of flange for hydraulic trunk on CC8 & CC10 pumps



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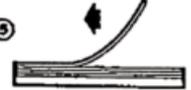
Assembly of flange for hydraulic trunk on CC8 & CC10 pumps

- Remove the seal.
- Remove the 3 screws 723 and the bearing cover 705 (see Instructions of the pump).
- Place trunk 757 with the 1mm thick peel-off shim 710 on base 401.
- Secure the trunk with screws 724 without tightening them.
- Measure the dimension X using a set of gauge blocks.
- After removing the trunk, reduce the thickness of the peel-off shim to E where :

$$E = 1 - (X - 0,1) \text{ mm} \quad (X = \text{base} / \text{trunk play})$$

(layer of thickness 0.1mm)

For this procedure follow the use recommendations below:

<p>Place the sharpened side of the knife against the edge of the shim, as close as possible to the upper face, and press lightly, sliding the tool towards this face. ①</p> 	<p>If two sheets have started to come away at the same time, push the second sheet back down towards the face. ①</p> 
<p>The edge of the 1st sheet will come away slightly under the action of the knife's point. ②</p> 	<p>Finish detaching the sheet by pulling it in a parallel direction to the face. ②</p> 
<p>Continue detaching the sheet by sliding it under the tool's point. Hold it against the tool with your thumb while continuing to pull. ③</p> 	<p>N.B. If several sheets have to be removed to obtain the final dimension, detach them one by one.</p>

- Once again place the trunk with peel-off shim 710 on base 401 and tighten screws 724.

