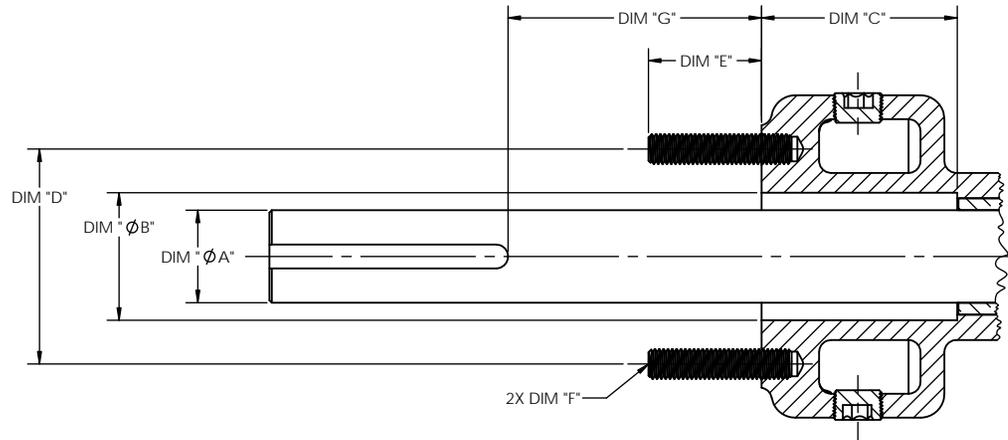


NOTES: UNLESS OTHERWISE SPECIFIED

1. \* INDICATES DIMENSIONS AND/OR FEATURES MODIFIED ON CURRENT REV LEVEL.

DRAWING DOES NOT SHOW DETAILS OF ALL OPTIONS AND ACCESSORIES

| REV | DESCRIPTION                                 |
|-----|---|
| A   | RELEASED INTO PRODUCTION<br>SEE ECN #N00335 |



| PUMP SIZE | UNITS | DIM "ØA" | DIM "ØB" | DIM "C" | DIM "D" | DIM "E" | DIM "F"     | DIM "G" |
|-----------|-------|----------|----------|---------|---------|---------|-------------|---------|
| V-55      | in    | Ø1.44    | Ø2.18    | 3.88    | 3.25    | 1.64    | 7/16-14 UNC | 7.75    |
|           | mm    | Ø36.52   | Ø55.25   | 98.43   | 82.55   | 41.73   | -           | 196.85  |
| V-133/254 | in    | Ø1.94    | Ø2.67    | 4.10    | 4.50    | 2.38    | 5/8-11 UNC  | 14.31   |
|           | mm    | Ø49.21   | Ø67.89   | 104.14  | 114.3   | 60.33   | -           | 363.53  |
| V-423     | in    | Ø2.44    | Ø3.42    | 4.38    | 6.00    | 2.25    | 5/8-11 UNC  | 9.86    |
|           | mm    | Ø61.91   | Ø86.86   | 111.13  | 152.4   | 57.15   | -           | 250.44  |

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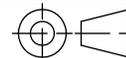
**DO NOT SCALE DRAWING**  
UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

TOLERANCES ARE:

DECIMALS .XX ± -

ANGLES ± -

THIRD ANGLE PROJECTION



|                   |                    |
|-------------------|--------------------|
| DRAWN BY<br>CJL   | DATE<br>2018-03-26 |
| APPROVED BY<br>BA | DATE<br>2018-03-29 |



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|              |                          |           |
|--------------|--------------------------|-----------|
| TITLE        | V-SERIES<br>SEAL CHAMBER |           |
| SIZE<br>C    | DRAWING NO.<br>LM0068    | REV.<br>A |
| SCALE<br>1:2 | SHEET                    | 1 OF 1    |