

## HDL603C PARTS LIST

Serial # \_\_\_\_\_

ID# \_\_\_\_\_

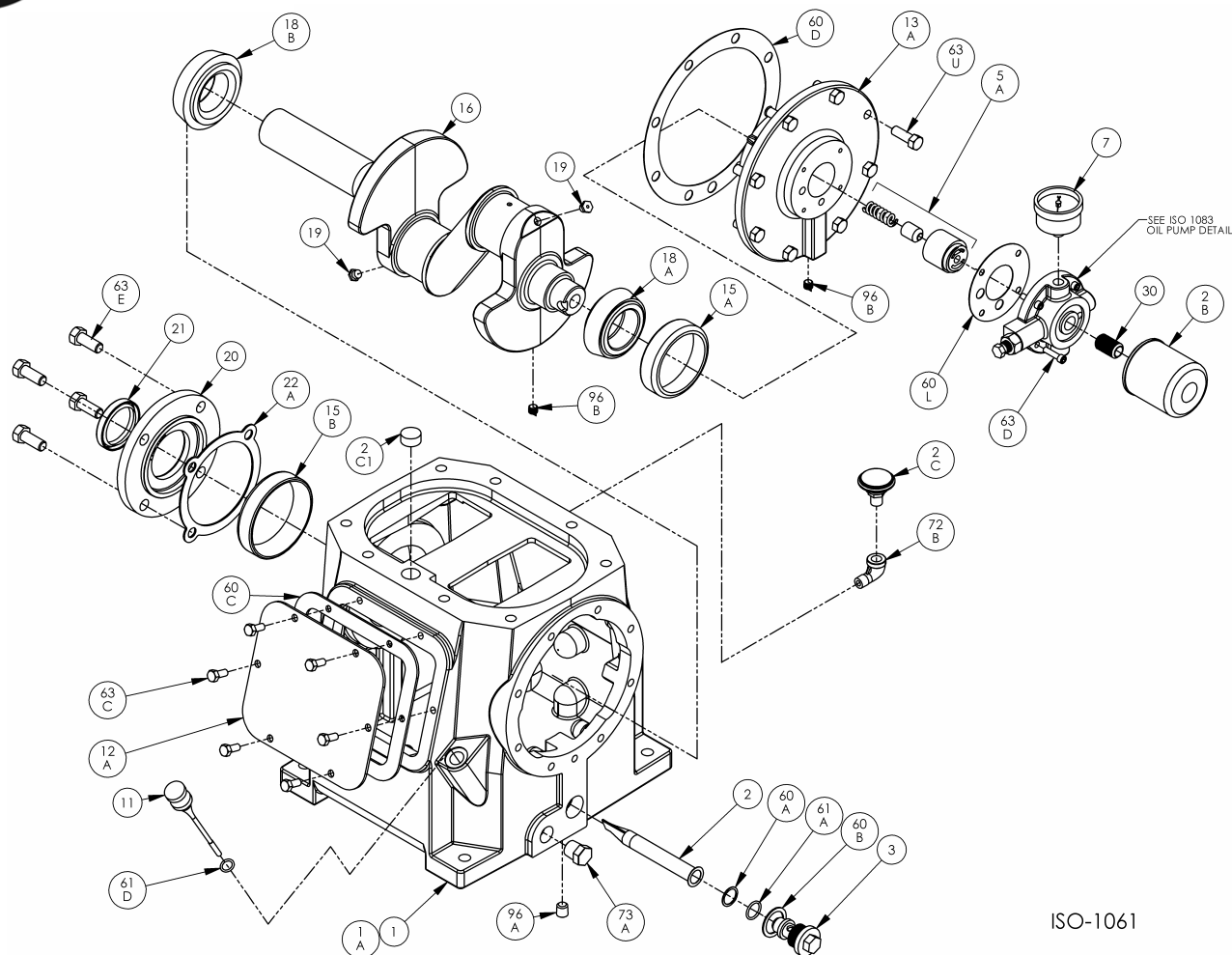
### Gasket Sets and Special Tools

|                                 |                           |        |
|---------------------------------|---------------------------|--------|
| Gasket Set                      | Buna-N & Iron             | 794594 |
|                                 | FKM & Iron                | 794592 |
|                                 | PTFE & Iron               | 794593 |
|                                 | Neoprene & Iron           | 794590 |
|                                 | Ethylene Propylene & Iron | 794589 |
| Packing Installation Tool       |                           | 790538 |
| Spanner Wrench, 1/4" Adjustable |                           | 790316 |
| Wrench for Valve Holdown Screw  |                           | 790535 |
| Tool Kit                        |                           | 790199 |

### Bulletins Needed For Complete Parts List

|                        |        |
|------------------------|--------|
| This page              | 9E-181 |
| Crankcase              | 9F-031 |
| Oil Pump               | 9G-011 |
| Flywheel               | 9H-030 |
| Crosshead              | 9J-102 |
| Packing                | 9K-042 |
| Cylinder               | 9L-080 |
| Head                   | 9M-130 |
| Head with<br>Unloaders | 9M-140 |

Notes:



## Crankcase Assembly:

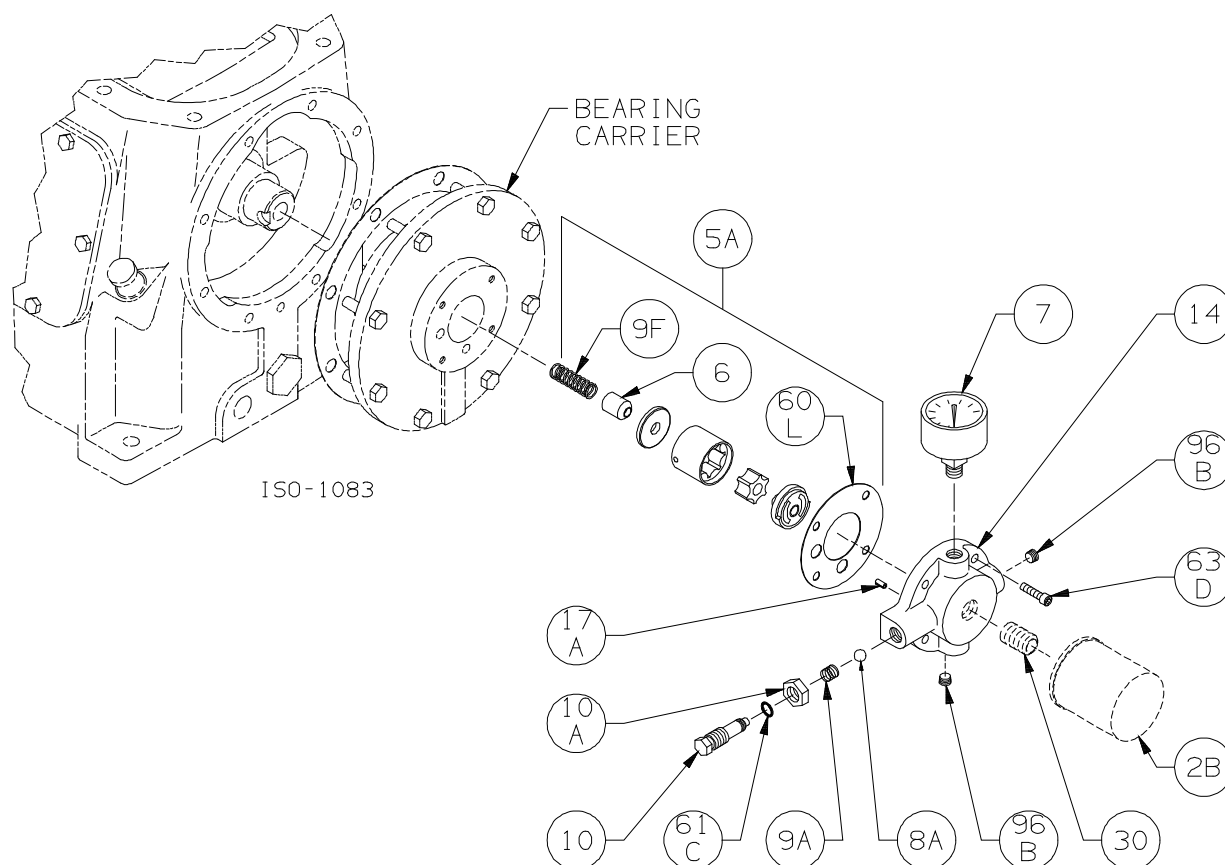
Models HD601B, HD602C|B, HD603C|B, HDL602C|B, HDL603C|B, HDL642C|B, HDL643C|B, HDS602C|B, HD612C|B, HD613C|B, HDL612C|B, HDL613C|B, HDS612C|B

ISO1061

| Ref | Description                                 | Qty | Part No |
|-----|---------------------------------------------|-----|---------|
| 1   | Crankcase Assembly – with Oil Filter (std.) | 1   | 794758  |
|     | Crankcase Assembly – no Oil Filter          |     | 794759  |
| 1A  | Crankcase                                   | 1   | 794709  |
| 2   | Oil Intake Screen                           | 1   | 792135  |
| 2B  | Oil Filter                                  | 1   | 794726  |
| 2C  | Breather Filter (current)                   | 1   | 792070  |
| 2C1 | Breather Filter (Previous Construction)     |     | 794752  |
| 3   | Oil Screen Plug                             | 1   | 792145  |
| 5A  | Oil Pump Kit                                | 1   | 794760  |
| 7   | Oil Pressure Gauge                          | 1   | 790012  |
| 11  | Oil Bayonet Assembly                        | 1   | 792162  |
| 12A | Inspection Plate                            | 1   | 794140  |
| 13A | Bearing Carrier                             | 1   | 794714  |
| 15A | Bearing Cup (Outboard)                      | 1   | 794131  |
| 15B | Bearing Cup (Inboard)                       | 1   | 794731  |
| 16  | Crankshaft Assy (w/ 18A,18B,19,96B)         | 1   | 794708  |
| 18A | Bearing Cone (Outboard)                     | 1   | 794130  |
| 18B | Bearing Cone (Inboard)                      | 1   | 794730  |
| 19  | Orifice                                     | 2   | 792146  |

| Ref | Description                        | Qty | Part No |
|-----|------------------------------------|-----|---------|
| 20  | Bearing Cover Plate                | 1   | 794716  |
| 21  | Oil Seal                           | 1   | 794732  |
| 22A | Bearing Adjustment Shim Kit        | 1   | 794733  |
| 30  | Oil Filter Fitting                 | 1   | 794725  |
| 60A | Gasket - Oil Screen *              | 1   | 792136  |
| 60B | Gasket - Oil Screen Plug *         | 1   | 792123  |
| 60C | Gasket - Inspection Plate *        | 1   | 794122  |
| 60D | Gasket - Bearing Carrier Assembly* | 1   | 794720  |
| 60L | Gasket - Oil Pump Cover *          | 1   | 794721  |
| 61A | O-Ring - Oil Screen *              | 1   | 792175  |
| 61D | O-Ring - Oil Bayonet *             | 1   | 792174  |
| 63C | Capscrew - Hex Hd                  | 6   | 793116  |
| 63D | Capscrew - Soc Hd                  | 4   | 790559  |
| 63E | Capscrew - Hex Hd                  | 4   | 790484  |
| 63U | Capscrew - Hex Hd                  | 8   | 792093  |
| 72B | Elbow                              | 1   | 790453  |
| 73A | Pipe Plug                          | 1   | 790024  |
| 96A | Pipe Plug                          | 1   | 790488  |
| 96B | Pipe Plug                          | 2   | 790309  |

\* Included in Gasket Sets



## Oil Pump Detail for Models:

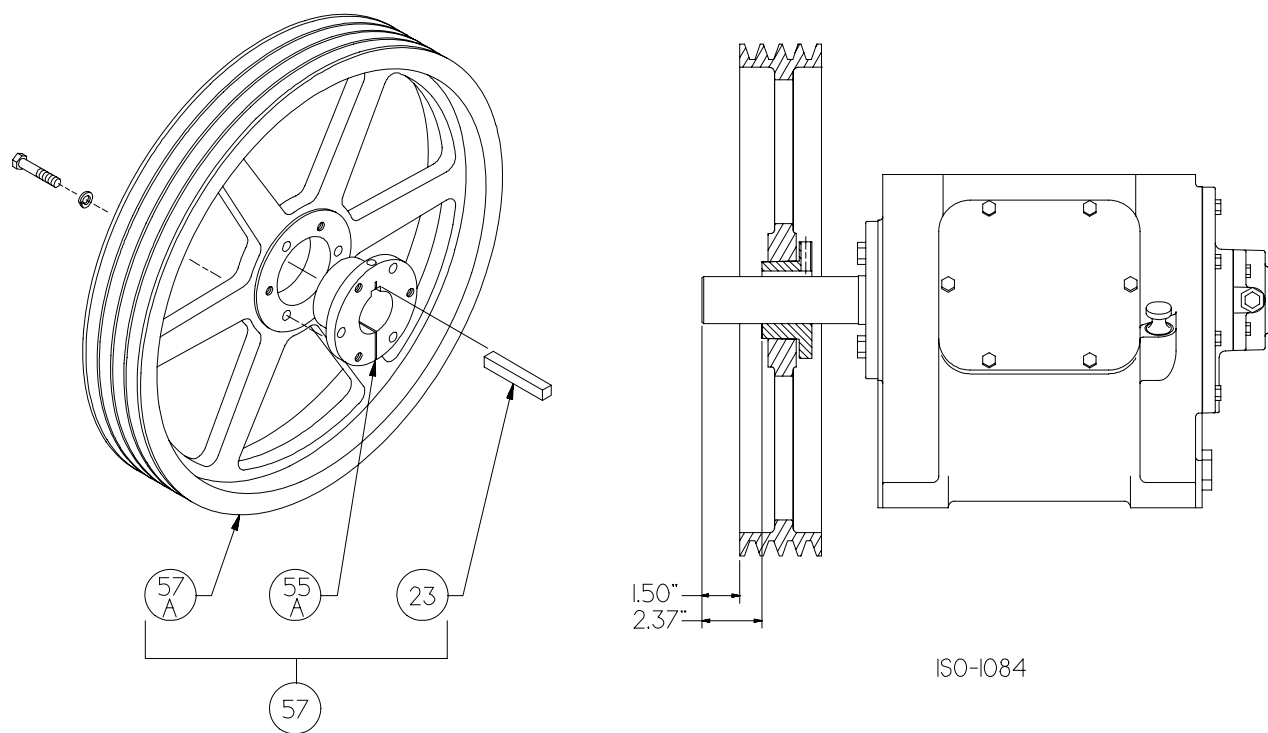
HD082C, HD161C|B, HD162C|B, HD163C, HDS162C  
 HD172C|B, HD173C, HDL172C, HDL173C, HDS172C,  
 HDL342C|B, HDL343C|B, HDL322C, HDL323C  
 HD361C|B, HD362C|B, HD363|B, HDS362C, HDL362C|B, HDL363C|B,  
 HD372C|B, HDL372C|B, HD373C, HDL373C|B, HDS372C  
 HD601B, HD602C|B, HD603C|B, HDL602C|B, HDL603C|B, HDS602C, HDL642C|B, HDL643C|B,  
 HD612C|B, HDL612C|B, HD613C|B, HDL613C|B, HDS612C|B  
 HD942B|A, HDL942B|A, HDS942B, HD943B, HDL943B

ISO1083

| Ref | Description                    | Qty | Part No |
|-----|--------------------------------|-----|---------|
| 2B  | Oil Filter                     | 1   | 794726  |
| 5A  | Oil Pump Kit (with 6, 9F, 60L) |     | 794760  |
| 6   | Oil Pump Cone                  | 1   | 794750  |
| 7   | Oil Pressure Gauge             | 1   | 790012  |
| 8A  | Oil Pressure Adj. Ball         | 1   | 792154  |
| 9A  | Oil Pressure Adj. Spring       | 1   | 792153  |
| 9F  | Oil Pump Spring                | 1   | 794751  |
| 10  | Oil Pressure Adj. Screw        | 1   | 792148  |
| 10A | Locknut                        | 1   | 792152  |

| Ref | Description                                        | Qty | Part No |
|-----|----------------------------------------------------|-----|---------|
| 14  | Oil Pump Cover Assembly - For Filter               | 1   | 794764  |
|     | Oil Pump Cover Assembly<br>(both include 17A, 96B) |     | 794763  |
| 17A | Roll Pin                                           | 1   | 794753  |
| 30  | Oil Filter Fitting                                 | 1   | 794725  |
| 60L | Gasket - Oil Pump Cover *                          | 1   | 794721  |
| 61C | O-Ring - Adjusting Screw *                         | 1   | 792168  |
| 63D | Capscrew - Socket Head                             | 4   | 790559  |
| 96B | Pipe Plug                                          | 2   | 790309  |

\* Included in Gasket Sets



**Standard Flywheel Assembly:**

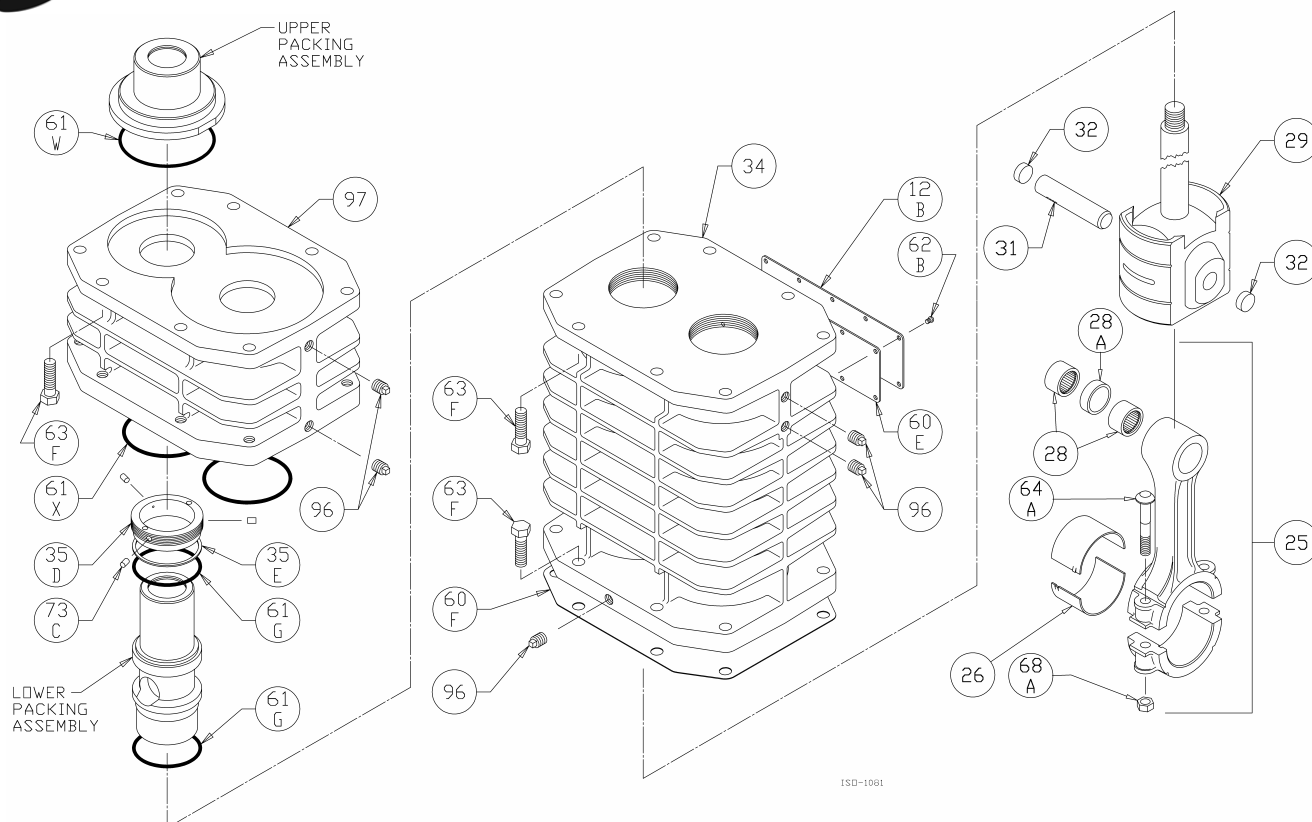
HD601B, HD602C|B, HD603C|B

HDL602C|B, HDL603C|B, HDS602C|B

HDL642C|B, HDL643C|B

ISO1084

| Ref | Description       | Qty | Part No |
|-----|-------------------|-----|---------|
| 23  | Key               | 1   | 794267  |
| 55A | Hub               | 1   | 790149  |
| 57  | Flywheel Assembly | 1   | 794132  |
| 57A | Flywheel          | 1   | 790545  |



Crosshead Assembly: HD603C, HDL603C, HDL643C

ISO1081

| Ref | Description                   | Qty | Part No |
|-----|-------------------------------|-----|---------|
| 12B | Inspection Plate              | 1   | 794093  |
| 25  | Connecting Rod Assembly       | 2   | 794767  |
| 26  | Connecting Rod Bearing        | 2   | 794710  |
| 28  | Wrist Pin Roller Bearing      | 4   | 794776  |
| 28A | Bearing Spacer                | 2   | 794770  |
| 29  | Crosshead Assembly            | 2   | 794435  |
| 31  | Wrist Pin                     | 2   | 794727  |
| 32  | Wrist Pin Plug                | 4   | 794724  |
| 34  | Crosshead Guide               | 1   | 794430  |
| 35D | Hold-down Ring                | 2   | 794220  |
| 35E | Spacer Ring                   | 2   | 794403  |
| 60E | Gasket - Inspection Plate *   | 1   | 794092  |
| 60F | Gasket - Crankcase *          | 1   | 794121  |
| 61G | O-Ring (Buna-N) *             | 4   | 794082  |
|     | O-Ring (FKM) *                |     | 794213  |
|     | O-Ring (PTFE) *               |     | 794208  |
|     | O-Ring (Neoprene) *           |     | 794090  |
|     | O-Ring (Ethylene Propylene) * |     | 794206  |
| 61W | HD603C, HDL603C only          | 2   | 793177  |
|     | O-Ring (Buna-N) *             |     | 793212  |
|     | O-Ring (FKM) *                |     | 793210  |
|     | O-Ring (PTFE) *               |     | 793210  |
|     | O-Ring (Neoprene) *           |     | 793216  |
|     | O-Ring (Ethylene Propylene) * |     | 793206  |

| Ref | Description                      | Qty | Part No |
|-----|----------------------------------|-----|---------|
| 61W | HDL643C only                     |     |         |
|     | O-Ring (Buna-N) *                | 2   | 794082  |
|     | O-Ring (FKM) *                   |     | 794213  |
|     | O-Ring (PTFE) *                  |     | 794208  |
|     | O-Ring (Neoprene) *              |     | 794090  |
|     | O-Ring (Ethylene Propylene) *    |     | 794206  |
| 61X | O-Ring (Buna-N) *                | 2   | 794426  |
|     | O-Ring (FKM) *                   |     | 794425  |
|     | O-Ring (PTFE) *                  |     | 794427  |
|     | O-Ring (Neoprene) *              |     | 794424  |
|     | O-Ring (Ethylene Propylene) *    |     | 794428  |
| 62B | Machine Screw - Inspection Plate | 10  | 793096  |
| 63F | Capscrew - Hex Hd                | 24  | 794094  |
| 64A | Connecting Rod Bolt              | 4   | 794012  |
| 68A | Connecting Rod Bolt Nut          | 4   | 794013  |
| 72A | Elbow - Vent                     | 1   | 790453  |
| 73C | Lock Plug *                      | 6   | 794028  |
| 96  | Pipe Plug                        | 8   | 793498  |
| 97  | Distance Piece                   | 1   | 794410  |

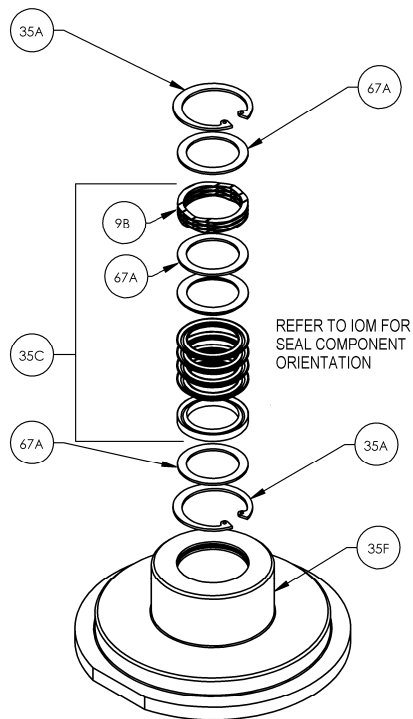
\*Included in Gasket Sets

Packing Assembly: HD603C, HDL603C, HDL643C

| Ref | Description                                                                                                  | Qty | Part No                                        |
|-----|--------------------------------------------------------------------------------------------------------------|-----|------------------------------------------------|
| 9B  | Packing Spring                                                                                               | 6   | 794041                                         |
| 35A | Retainer Ring                                                                                                | 10  | 794080                                         |
| 35B | Packing Box – Lower<br>TNT-12                                                                                | 2   | 794445<br>794463                               |
| 35C | Packing Set                                                                                                  | 6   | 794498                                         |
| 35F | Packing Box – Upper HD(L)603<br>TNT-12                                                                       | 2   | 794404<br>792886                               |
|     | Packing Box – Upper HDL643<br>TNT-12                                                                         | 2   | 794413<br>792843                               |
| 37  | S3R Seal                                                                                                     | 2   | 794456                                         |
| 37A | Seal Cup<br>TNT-12                                                                                           | 2   | 794455<br>794462                               |
| 37B | Seal Cup Cover                                                                                               | 2   | 794454                                         |
| 62A | O-ring (Buna-N)<br>O-Ring (FKM) *<br>O-Ring (PTFE) *<br>O-Ring (Neoprene) *<br>O-Ring (Ethylene Propylene) * | 2   | 792311<br>792313<br>792312<br>792314<br>792320 |
| 63K | Capscrew – Socket Head                                                                                       | 16  | 794460                                         |
| 63L | Capscrew – Socket Head                                                                                       | 4   | 794461                                         |
| 67A | Washer - Packing Box                                                                                         | 16  | 794084                                         |
| 102 | Packing Installation Tool                                                                                    | 1   | 790538                                         |

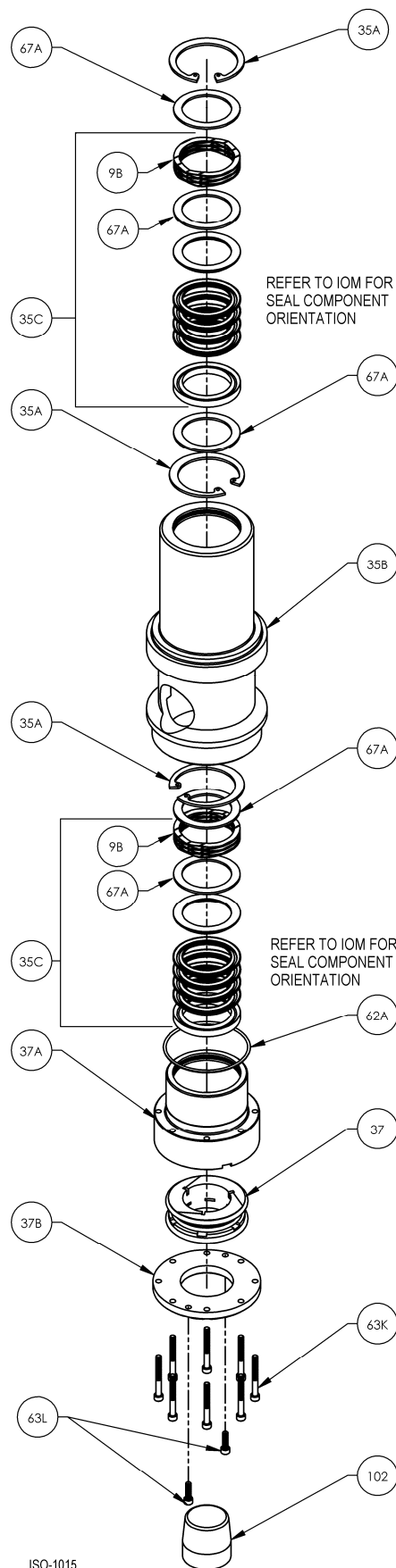
\* Included in gasket sets.

**Refer to the Compressor IOM for proper orientation of components.**

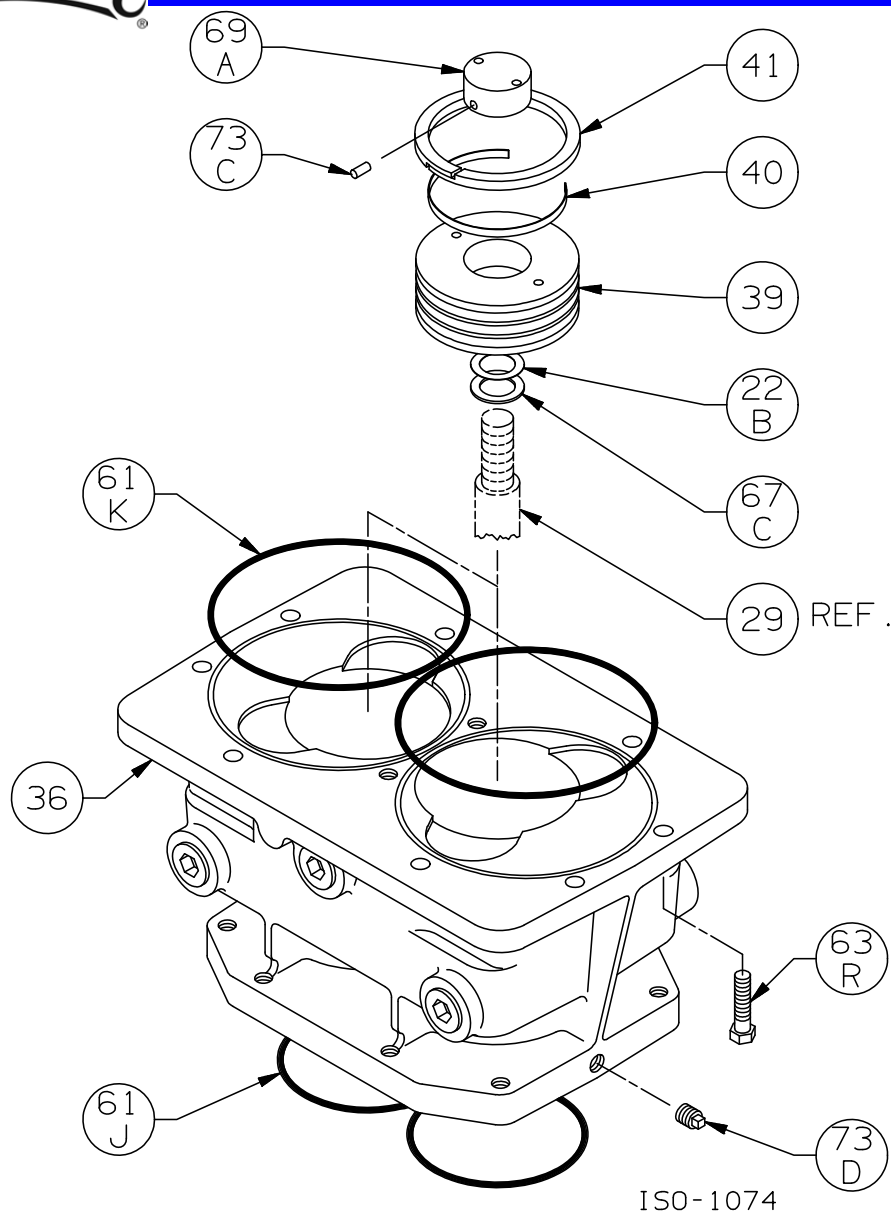


ISO-1015

## UPPER PACKING ASSEMBLY



ISO-1015



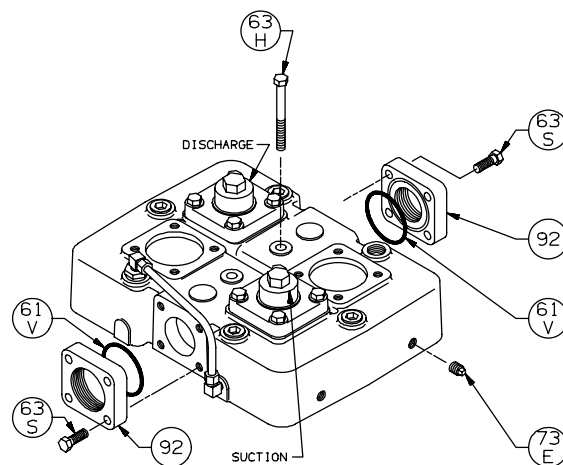
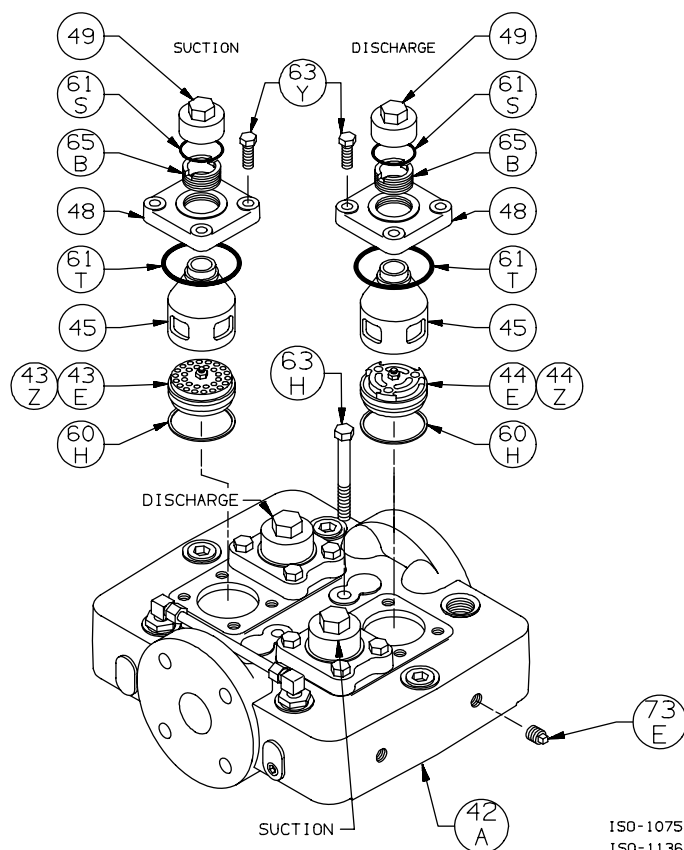
Cylinder Assembly: HDL602C|B, HDL603C|B

ISO1074

| Ref | Description                          | Qty | Part No |
|-----|--------------------------------------|-----|---------|
| 22B | Piston Shim - 0.015                  | AR  | 794434  |
|     | Piston Shim - 0.007                  | AR  | 794436  |
| 36  | Cylinder                             | 1   | 794503  |
|     | Cylinder TNT-12                      |     | 792876  |
| 39  | Piston                               | 2   | 794431  |
|     | Piston TNT-12                        |     | 792833  |
| 40  | Expander                             | 6   | 793614  |
| 41  | Piston Ring – Glass/Moly Filled, Std | 6   | 793610  |
|     | Piston Ring - Poly Filled            |     | 793612  |
| 61J | O-Ring (Buna N) Std *                | 2   | 794126  |
|     | O-Ring (FKM) *                       |     | 794214  |
|     | O-Ring (PTFE) *                      |     | 794125  |
|     | O-Ring (Neoprene) *                  |     | 794142  |
|     | O-Ring (Ethylene Propylene) *        |     | 794210  |

| Ref | Description                   | Qty | Part No |
|-----|-------------------------------|-----|---------|
| 61K | O-Ring (Buna N) Std *         | 2   | 794104  |
|     | O-Ring (FKM) *                |     | 794106  |
|     | O-Ring (PTFE) *               |     | 794105  |
|     | O-Ring (Neoprene) *           |     | 794108  |
|     | O-Ring (Ethylene Propylene) * |     | 794110  |
| 63R | Capscrew - Hex Hd             | 8   | 794097  |
| 67C | Thrust Washer                 | 2   | 794433  |
| 69A | Piston Nut                    | 2   | 794422  |
|     | Piston Nut TNT-12             |     | 792834  |
| 73C | Lock Plug *                   | 4   | 794222  |
| 73D | Pipe Plug                     | 1   | 793498  |

\* Included in Gasket Sets



Head style used on units built prior to Jan. 1998. Replaced by the ANSI flanged head shown at left.

ISO-1075  
ISO-1136

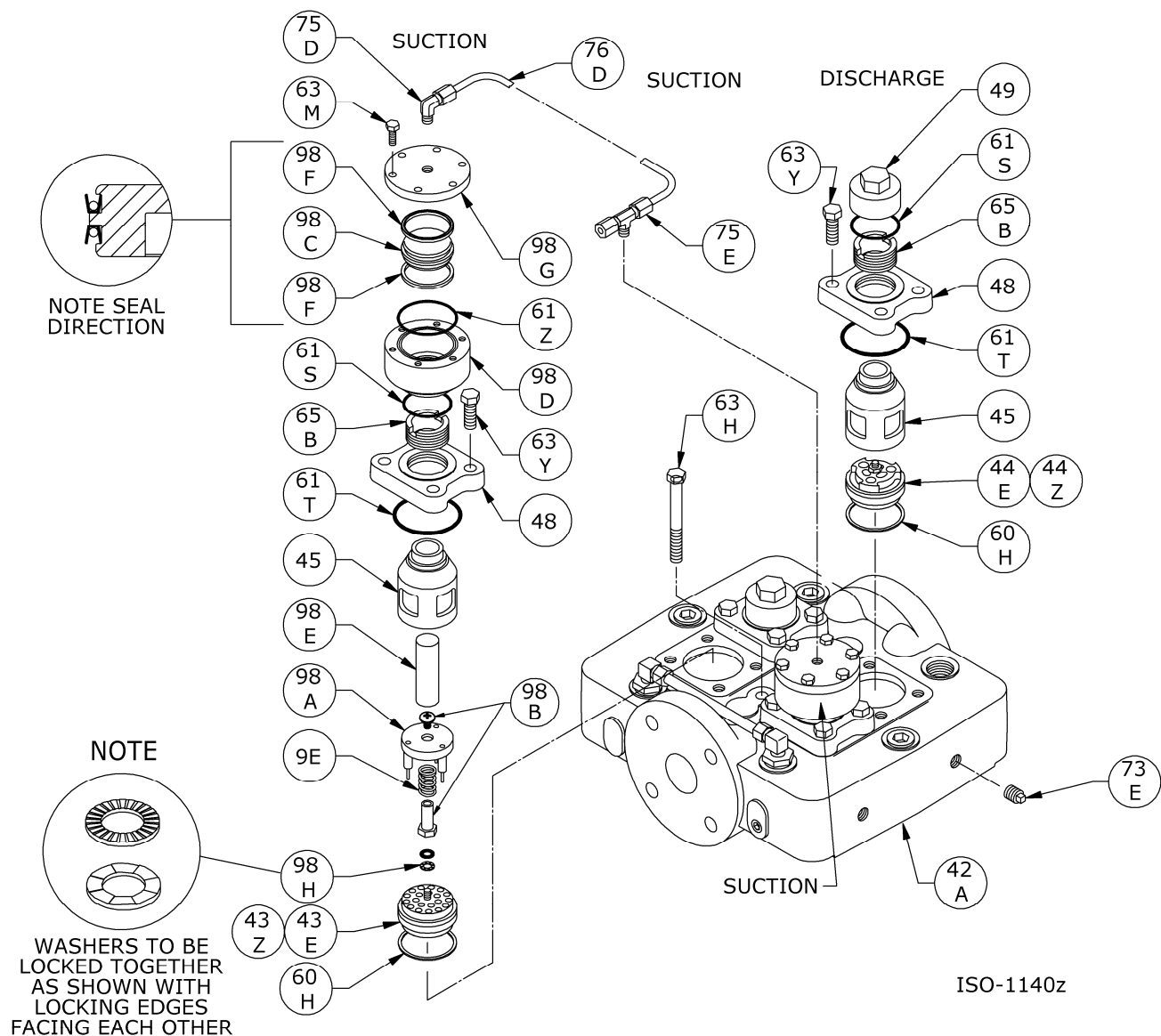
## Head Assembly: HDL602C|B, HDL603C|B

ISO1075

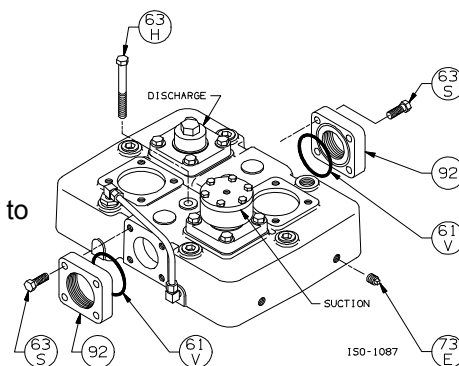
| Ref | Description                                                                                                        | Qty | Part No                                        |
|-----|--------------------------------------------------------------------------------------------------------------------|-----|------------------------------------------------|
| 42A | Head<br>Head TNT-12                                                                                                | 1   | 794504<br>792877                               |
| 43E | Suction Valve Assembly<br>Suction Valve Assembly TNT-12<br>Suction Valve Assembly, Stainless Steel                 | 2   | 793659<br>792872<br>793629                     |
| 43Z | Valve Repair Kit - For 793659/793679<br>Valve Repair Kit - For 793629                                              |     | 793660<br>793630                               |
| 44E | Discharge Valve Assembly<br>Discharge Valve Assembly TNT-12<br>Discharge Valve Assy, Stainless Steel               | 2   | 793679<br>792873<br>793649                     |
| 44Z | Valve Repair Kit - For 793659/793679<br>Valve Repair Kit - For 793649                                              |     | 793660<br>793650                               |
| 45  | Cage<br>Cage TNT-12                                                                                                | 4   | 794620<br>792835                               |
| 48  | Valve Cover Plate<br>Valve Cover Plate TNT-12                                                                      | 4   | 794284<br>792817                               |
| 49  | Valve Cap<br>Valve Cap TNT-12                                                                                      | 4   | 792003<br>792804                               |
| 60H | Gasket - Valve *                                                                                                   | 4   | 794198                                         |
| 61S | O-Ring (Buna-N) Std *<br>O-Ring (FKM) *<br>O-Ring (PTFE) *<br>O-Ring (Neoprene) *<br>O-Ring (Ethylene Propylene) * | 4   | 792306<br>792308<br>792307<br>792309<br>792310 |

| Ref | Description                                                                                                                                                               | Qty    | Part No                                                  |
|-----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|----------------------------------------------------------|
| 61T | O-Ring (Buna-N) Std *<br>O-Ring (FKM) *<br>O-Ring (PTFE) *<br>O-Ring (Neoprene) *<br>O-Ring (Ethylene Propylene) *                                                        | 4      | 792112<br>792213<br>792210<br>792110<br>792206           |
| 61V | O-Ring (Buna-N) Std *<br>O-Ring (FKM) *<br>O-Ring (PTFE) *<br>O-Ring (Neoprene) *<br>O-Ring (Ethylene Propylene) *                                                        | 2      | 792412<br>792413<br>792414<br>792410<br>792411           |
| 63H | Capscrew - Hex Hd                                                                                                                                                         | 2      | 794115                                                   |
| 63S | Capscrew - Hex Hd                                                                                                                                                         | 8      | 794096                                                   |
| 63Y | Capscrew - Hex Hd                                                                                                                                                         | 16     | 793094                                                   |
| 65B | Valve Holddown Screw<br>Valve Holddown Screw TNT-12                                                                                                                       | 4      | 792002<br>792806                                         |
| 73E | Pipe Plug                                                                                                                                                                 | 2      | 793498                                                   |
| 92  | Flange-Inlet (2 NPT) Std<br>Flange-Inlet (2 NPT) TNT-12<br>Flange-Outlet (1.5 NPT) Std<br>Flange-Outlet (1.5 NPT) TNT-12<br>Flange (1.25 NPT)<br>Flange (1.25 NPT) TNT-12 | 1<br>1 | 794117<br>792837<br>794116<br>792836<br>794118<br>792866 |

\* Included in Gasket Sets



Head style used on units built prior to Jan. 1998. Replaced by the ANSI flanged head shown at left.



Head Assembly with Unloaders: HDL602C|B, HDL603C|B,

## Head Assembly with Unloaders: HDL602C|B, HDL603C|B

| Ref | Description                                                                                                        | Qty | Part No                                        |
|-----|--------------------------------------------------------------------------------------------------------------------|-----|------------------------------------------------|
| 9E  | Unloader Spring                                                                                                    | 2   | 793293                                         |
| 42A | Head<br>Head TNT-12                                                                                                | 1   | 794502<br>792877                               |
| 43E | Suction Valve Assembly<br>Suction Valve Assembly TNT-12<br>Suction Valve Assy, Stainless Steel                     | 2   | 793659<br>792872<br>793629                     |
| 43Z | Valve Repair Kit - For 793659/793679<br>Valve Repair Kit - For 793629                                              |     | 793660<br>793630                               |
| 44E | Discharge Valve Assembly<br>Discharge Valve Assembly TNT-12<br>Discharge Valve Assy, Stainless Steel               | 2   | 793679<br>792873<br>793649                     |
| 44Z | Valve Repair Kit - For 793659/793679<br>Valve Repair Kit - For 793649                                              |     | 793660<br>793650                               |
| 45  | Cage<br>Cage TNT-12                                                                                                | 4   | 794620<br>792835                               |
| 48  | Valve Cover Plate<br>Valve Cover Plate TNT-12                                                                      | 4   | 794284<br>792817                               |
| 49  | Valve Cap<br>Valve Cap TNT-12                                                                                      | 2   | 792003<br>792804                               |
| 60H | Gasket - Valve *                                                                                                   | 4   | 794198                                         |
| 61S | O-Ring (Buna-N) Std *<br>O-Ring (FKM) *<br>O-Ring (PTFE) *<br>O-Ring (Neoprene) *<br>O-Ring (Ethylene Propylene) * | 4   | 792306<br>792308<br>792307<br>792309<br>792310 |
| 61T | O-Ring (Buna-N) Std *<br>O-Ring (FKM) *<br>O-Ring (PTFE) *<br>O-Ring (Neoprene) *<br>O-Ring (Ethylene Propylene) * | 4   | 792112<br>792213<br>792210<br>792110<br>792206 |
| 61V | O-Ring (Buna-N) Std *<br>O-Ring (FKM) *<br>O-Ring (PTFE) *<br>O-Ring (Neoprene) *<br>O-Ring (Ethylene Propylene) * | 2   | 792412<br>792413<br>792414<br>792410<br>792411 |

| Ref | Description                                                                                                                                                               | Qty | Part No                                                  |
|-----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|----------------------------------------------------------|
| 61Z | O-Ring (Buna-N) Std *<br>O-Ring (FKM) *<br>O-Ring (PTFE) *<br>O-Ring (Neoprene) *<br>O-Ring (Ethylene Propylene) *                                                        | 2   | 792311<br>792313<br>792312<br>792314<br>792320           |
| 63H | Capscrew - Hex Hd                                                                                                                                                         | 2   | 794115                                                   |
| 63M | Capscrew - Hex Hd                                                                                                                                                         | 12  | 790053                                                   |
| 63S | Capscrew - Hex Hd                                                                                                                                                         | 8   | 794096                                                   |
| 63Y | Capscrew - Hex Hd                                                                                                                                                         | 16  | 793094                                                   |
| 65B | Valve Holddown Screw<br>Valve Holddown Screw TNT-12                                                                                                                       | 4   | 792002<br>792806                                         |
| 73E | Pipe Plug                                                                                                                                                                 | 2   | 793498                                                   |
| 75D | Tube Elbow                                                                                                                                                                | 1   | 790355                                                   |
| 75E | Tube Tee                                                                                                                                                                  | 1   | 790356                                                   |
| 76D | Tube                                                                                                                                                                      | 1   | 790192                                                   |
| 92  | Flange-Inlet (2 NPT) Std<br>Flange-Inlet (2 NPT) TNT-12<br>Flange-Outlet (1.5 NPT) Std<br>Flange-Outlet (1.5 NPT) TNT-12<br>Flange (1.25 NPT)<br>Flange (1.25 NPT) TNT-12 | 1   | 794117<br>792837<br>794116<br>792836<br>794118<br>792866 |
| 98A | Actuator Assembly<br>Actuator Assembly, for SS Valve                                                                                                                      | 2   | 794296<br>794298                                         |
| 98B | Unloader Post w/bolt <sup>1</sup><br>Unloader Post w/bolt <sup>1</sup> , for SS Vlv                                                                                       | 2   | 793291<br>794291                                         |
| 98C | Unloader Piston                                                                                                                                                           | 2   | 793288                                                   |
| 98D | Unloader Body                                                                                                                                                             | 2   | 793286                                                   |
| 98E | Unloader Plunger                                                                                                                                                          | 2   | 794290                                                   |
| 98F | Unloader Seal                                                                                                                                                             | 4   | 792284                                                   |
| 98G | Unloader Cap                                                                                                                                                              | 2   | 793287                                                   |
| 98H | Lockwasher (2 piece)                                                                                                                                                      | 2   | 793473                                                   |

\* Included in Gasket Sets

<sup>1</sup> Unloader Post with bolt replaces earlier style unloader post with retainer ring.



Suggested Spare Parts for HD603C & HDL603C compressors:

| Part #                                                                             | Description                                    | Qty./ Unit | Comm. Qty. | Spare Qty. |
|------------------------------------------------------------------------------------|------------------------------------------------|------------|------------|------------|
| 794594                                                                             | Gasket Set - Buna-N                            | 1          | 1          | 1          |
| 794593                                                                             | Gasket Set - PTFE *                            |            |            |            |
| 794592                                                                             | Gasket Set - FKM *                             |            |            |            |
| 794590                                                                             | Gasket Set - Neoprene *                        |            |            |            |
| 794589                                                                             | Gasket Set - Ethylene Propylene *              |            |            |            |
| 793660                                                                             | Suction Valve Repair Kit - PEEK                | 2          |            | 2          |
| 793630                                                                             | Suction Valve Repair Kit - Stainless Steel *   |            |            |            |
| 793660                                                                             | Discharge Valve Repair Kit - PEEK              | 2          |            | 2          |
| 793650                                                                             | Discharge Valve Repair Kit - Stainless Steel * |            |            |            |
| 792284                                                                             | Unloader Seal *                                | 4          |            | 4          |
| 793610                                                                             | Piston Ring - Glass and Moly Filled            | 6          | 6          | 6          |
| 793612                                                                             | Piston Ring - Poly Filled *                    |            |            |            |
| 793614                                                                             | Piston Ring Expander                           | 6          | 6          | 6          |
| 794498                                                                             | Packing Set                                    | 6          | 6          | 6          |
| 790538                                                                             | Packing Installation Tool                      | 1          | 1          | 1          |
| 794726                                                                             | Oil Filter                                     | 1          |            | 6          |
| 794727                                                                             | Wrist Pin                                      | 2          |            | 2          |
| 794776                                                                             | Wrist Pin Roller Bearing                       | 4          | 4          | 4          |
| 794710                                                                             | Conrod Bearing                                 | 2          | 2          | 2          |
| The following parts would normally be required only for major compressor overhaul. |                                                |            |            |            |
| 794730                                                                             | Inboard Bearing Cone                           | 1          |            | 1          |
| 794731                                                                             | Inboard Bearing Cup                            | 1          |            | 1          |
| 794130                                                                             | Outboard Bearing Cone                          | 1          |            | 1          |
| 794131                                                                             | Outboard Bearing Cup                           | 1          |            | 1          |
| 794435                                                                             | Crosshead Assembly                             | 2          |            | 2          |
| 794456                                                                             | S3R Seal                                       | 2          |            | 2          |
| 794767                                                                             | Conrod Assembly                                | 2          |            |            |
| 794760                                                                             | Oil Pump Repair Kit                            | 1          |            |            |
| 794708                                                                             | Crankshaft Assembly                            | 1          |            |            |
| 794733                                                                             | Bearing Adjustment Shim Kit                    | 1          |            |            |
| 794103                                                                             | Cylinder (HD603C)                              | 1          |            |            |
| 792831                                                                             | TNT-12 Treated Cyl. (HD603C) *                 |            |            |            |
| 794503                                                                             | Cylinder (HDL603C)                             | 1          |            |            |
| 792876                                                                             | TNT-12 Treated Cyl. (HDL603C) *                |            |            |            |

\* Optional Equipment on New Compressors